

Technical Data Sheet

Gapex RPP25EA88HB-BK

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General	
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• Chemically Coupled
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.09	1.09 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	10300 psi	71.0 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	638000 psi	4400 MPa	
Tangent : 73°F (23°C)	676000 psi	4660 MPa	
Flexural Strength (73°F (23°C))	15600 psi	108 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.2 ft·lb/in	64 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	7.8 ft·lb/in	420 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	4.20 in·lb	0.475 J	ASTM D5420

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	110	110	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	320 °F	160 °C	
264 Psi (1.8 Mpa), Unannealed	296 °F	147 °C	

Additional Information	
Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.	

Technical Data Sheet

Gapex RPP25EA88HB-BK

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	430 to 460 °F	221 to 238 °C
Middle Temperature	440 to 470 °F	227 to 243 °C
Front Temperature	450 to 500 °F	232 to 260 °C
Nozzle Temperature	450 to 500 °F	232 to 260 °C
Processing (Melt) Temp	430 to 460 °F	221 to 238 °C
Mold Temperature	100 to 150 °F	38 to 66 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Cushion	0.200 to 0.500 in	5.08 to 12.7 mm

Notes

These are typical property values not to be construed as specification limits.